

ISO 9001:2015 ISO 22163:2017 (IRIS) Correlation Matrix (Gap Analysis)

USL International Quality Solutions Consultancy Services for ISO, IRIS, AS, IATF

Section	Section Title	ISO 9001:2015	ISO 22163:2017	Topic of Additional Requriements
4	Context of the organization	Requirement	Additions	
4.1	Understanding the organization and its context	\checkmark		
4.2	Understanding the needs and expectations of interested parties	\checkmark		
4.3	Determining the scope of the qualiity management system	\checkmark		
4.4	Quality management system and its processes	✓	✓	4.4.3- Quality management system and its processes- supplemental
5	Leadership & commitment			
5.1.1	General	✓		
5.1.2	Customer Focus	\checkmark		
5.2	Policy			
5.2.1	Establishing the quality policy	\checkmark		
5.2.2	Communicating the Quality Policy	\checkmark	✓	5.2.3- Communicating the Quality Policy 5.2.4- Safety Policy
5.3	Organizational roles, responsibilites and authorities	~	~	5.3.1- Organizational roles, Responsibility and authoritySupplemental,5.3.2- Responsibility and authority process owners
6	Planning			
6.1	Actions to address risks and opportunities	✓	~	6.1.3- Actions to address risks and opportunities- supplemental6.1.4- Contigency Planning
6.2	6.2.1 & 6.2.2- Quality objectives and planning to achieve them	\checkmark	\checkmark	6.2.3- Safety objectives
6.3	Planning of changes	\checkmark	\checkmark	6.4- Business Planning
7	Support			
7.1	Resources	\checkmark		
7.1.1	General	\checkmark	✓	7.1.1.1- General- Supplemental
7.1.2	People	\checkmark		
7.1.3	Infrastucture	\checkmark		
7.1.4	Environment for the operation of processes,	\checkmark		
7.1.5	Monitoring and Measuring resources			
7.1.5.1	General	\checkmark		
7.1.5.2	Measurement traceability	✓	✓	7.1.5.3- Monitoring & measuring resources- Supplemental
7.1.6	Organizational knowledge	✓	✓	7.1.6.1- Organizational knowledge - Supplemental
7.2	Competence	\checkmark	✓	7.2.1- Compentence - Supplemental,
7.3	Awareness	\checkmark	\checkmark	7.3.1- Awareness - Supplemental,
7.4	Communnication	\checkmark		
7.5	Documented Information			
7.5.1	General	✓		
7.5.2	Creating & updating	\checkmark		



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7.5.3	Control of documented information	\checkmark	\checkmark	7.5.3.3- Control of documented information- Supplemental
8	Operation			
8.1	Operational planning and control	✓	V	 8.1.1- Planning for the outsourcing or transfer of process, 8.1.2- Tender Management 8.1.3- Project Management 8.1.3.1- Integration Management 8.1.3.2- Project scope management 8.1.3.3- Project time management 8.1.3.4- Project cost management 8.1.3.5- Project quality management 8.1.3.6- Project human resource management 8.1.3.7- Project communication management 8.1.3.8- Project risk & opportunity management 8.1.3.9- Project procurement management 8.1.4- Configuration management 8.1.5- Change management
8.2	Requirements for products and services			
8.2.1	Customer Communication	\checkmark	\checkmark	8.2.1.1- Customer communication - Supplemental,
8.2.2	Determining the requirements for products and services	✓	✓	8.2.2.1- Determining the requirements of products and services -Supplemental,
8.2.3	Review the requirements for products and services	✓		
8.2.4	Changes to requirements for product and services	✓	\checkmark	8.2.5- Requrements for products and services
8.3	Design and development of products and service	es		
8.3.1	General	\checkmark	\checkmark	8.3.1.1- General - Supplemental
8.3.2	Design and development Planning	✓	~	8.3.2.1- Design and development Planning- Supplemental
8.3.3	Design and development inputs	✓	✓	8.3.3.1- Design and development inputs-supplemental
8.3.4	Design and development controls	✓	~	8.3.4.1- Design and development controls- supplemental 8.3.4.2- Design review 8.3.4.3- Design verfication 8.3.4.4- Design validation
8.3.5	Design and development outputs	✓	✓	8.3.5.1- Design and development outputs- Supplemental,
8.3.6	Design and development changes	\checkmark		
8.4	Control of externally provided processes, produce	cts and services		
8.4.1	General	✓	~	 8.4.1.1- General - Supplemental, 8.4.1.1.1- Classification of external providers and external provided products, process, services 8.4.1.1.2- Evaluation of external providers 8.4.1.1.3- Approval of external providers 8.4.1.1.4- External providers offer selection
8.4.2	Type and extent of control	✓ www.usic	✓	 8.4.2.1- External provided products, process, services approval of release 8.4.2.2- External provided products, process, services verification after release, 8.4.2.3- Monitoring of external providers performance, re-evaluation and ranking



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8.4.3	Information of external providers	✓	~	8.4.3.1- Information of external providers-supplement 8.4.4- Supply chain management
8.5	Production and service provision			
8.5.1	Control of Production and service provision	✓	~	 8.5.1- Control of Production and service provision 8.5.1.1.1- Controlled conditions, 8.5.1.1.2- Verification of process for production and service provision 8.5.1.1.3- Validation of process for production and service provision 8.5.1.2- Special Process 8.5.1.3- Production equipment,
8.5.2	Identification & Traceability	\checkmark	\checkmark	8.5.2.1- Identification and traceability - Supplemental,
8.5.3	Property belonging to customer or external providers	✓	\checkmark	8.5.3.1- Property belonging to customer or external providers- supplemental
8.5.4	Preservation	\checkmark	\checkmark	8.5.4.1- Preservation - Supplemental
8.5.5	Post-delivery actvities	✓	✓	8.5.5.1-Post-delivery actvities - Supplemental
8.5.6	Control of chnages	✓	✓	8.5.7- Production schedualing
8.6	Release of products and services	\checkmark	\checkmark	8.6.1- Release of products and services - Supplemental,
8.7	Control of nonconforming outputs	✓	~	8.7.3- Control of nonconforming outputs -supplemental 8.8- RAMS/LCC 8.9- FAI 8.10- Obsolescence management 8.11- Innovation management
9	Performance evaluation			
9.1.1	Monitoring, measurement, analysis and evaluation	✓	\checkmark	9.1.1.1- Genral - supplemental
9.1.2	Customer satisfaction	\checkmark	\checkmark	9.1.2.1- Customer satisfaction - Supplemental
9.1.3	Analysis and evalution	\checkmark	\checkmark	9.1.3.1- Analysis and evalution - supplemental
9.2	Internal audit	\checkmark	\checkmark	9.2.3- Internal audit- supplement , 9.2.3.1- Audit programme 9.2.3.2- Audit Management
9.3.1	Management review	\checkmark	\checkmark	9.3.1.1- Management review - Supplemental,
9.3.2	Management review inputs	\checkmark	✓	9.3.2.1- Managemennt review inputs - Suppliemental,
9.3.3	Management review outputs	\checkmark	\checkmark	9.3.3.1 - Management review outputs - Supplemental 9.4- Process reviews
10	Improvement			
10.1	General	√		
10.2	Nonconformity and corrective action	✓	✓	10.2.3- Nonconformity and corrective actions
10.3	Continual improvement	\checkmark	\checkmark	10.3.1- Continual improvement - Supplemental